



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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605.0052
Job Sheet 211098



Part No: 605.0052

Job Qty: 10 pcs

Part Name: Washer, Flat, 3/8", 13/32" Id, 13/16" Od, .051" Mi



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/20

Job Tracking No:

Due Date: 7/10/20

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: 605.0052 REV:NC IPP REV:A 20.06.24 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	10 pcs		7/10/20	0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B	✓	JUL 07 2020 80
							Packaging 1 - 4 - B4B		9-89
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		
							Packaging 1 - 7 - B4B		
							Packaging 1 - 8 - B4B		
							Packaging 1 - 9 - B4B		
							Packaging 1 - 10 - B4B		
							Packaging 1 - 11 - B4B		
							Packaging 1 - 12 - B4B		
							Packaging 1 - 13 - B4B		
							Packaging 1 - 14 - B4B		
							Packaging 1 - 15 - B4B		
							Packaging 1 - 16 - B4B		
							Packaging 1 - 17 - B4B		
							Packaging 1 - 18 - B4B		
							Packaging 1 - 19 - B4B		
							Packaging 1 - 20 - B4B		
							Packaging 1 - 21 - B4B		
							Packaging 1 - 22 - B4B		
							Packaging 1 - 23 - B4B		
							Packaging 1 - 24 - B4B		
							Packaging 1 - 25 - B4B		
							Packaging 1 - 26 - B4B		
							Packaging 1 - 27 - B4B		
							Packaging 1 - 28 - B4B		
							Packaging 1 - 29 - B4B		
							Packaging 1 - 30 - B4B		
							Packaging 1 - 31 - B4B		



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CANADA
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Container No: S286558



Part: 605.0052

Job No: 211098

Serial No/Batch: S286558

Revision: REV:NC

Inspector:

Exp Date:

Instructions:

Date: 07/07/20

Plex 7/6/20 1:21 PM Dart.Guerin.Kimberley

95	QC 5	10 pcs	7/10/20	0.00 0.00	Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
					Packaging 1 - 37 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
130	Packaging 3-1 - Stock - B4B	10 pcs	7/10/20	0.00 0.00	QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	

1111 0 8 2020
DAS
40
9-89

DAS
84
9-89
GA-TBD

JUL 0 9 2020

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	10 pcs	7/10/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 9	21 JUL 09 2020
				QC 21 - SA - 77	9-89
Part Op 130 - Identify as per dwg & Stock Descriptions: 140 - QC21- Final Inspection - Work Order Release					
016436					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
91950A031	Washer, SS, 0.406" x 0.812"	10 pcs (1 ea)	90-Packaging 1 - Pick Kit	5065680	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Packaging 1 - Pick Kit	91950A031	10	51	0	
Part Specifications					
Specifications could not be found.					

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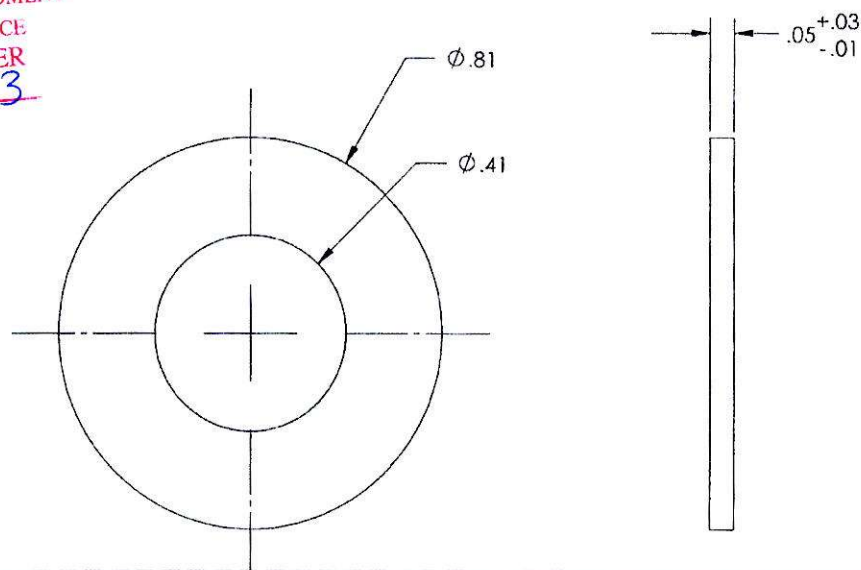
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

NOTES:

1. MATERIAL: 316 SS
2. VENDOR: MCMMASTER-CARR
P/N 91950A031

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WORK ORDER
NO. 210893



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SOURCE CONTROL DRAWING

QTY		605.0052	WASHER		MATL	SPEC.
PART #		PARTS LIST				
NEXT ASSY (S)		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300				
ORIGINAL DATE (DD-MO-YY)		10-11-05				
DRAWN BY		P. BRAYO				
CHECKED BY		J. JOSEPH				
DRAWING APPROVAL		10-11-05				
CONTRACT NO.		605.0052				
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES				
TOLERANCES ARE		FRACTIONS ± .01				
DECIMALS ± .01		HOLE ± .01				
SCALE: NONE		SHEET 1 OF 1				

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			